

Date: Tuesday, 1/16/2007 11:14:04 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 206 L HIGH GEAR SKIDTUBE  
 Job Number : 30266  
 Estimate Number : 10522  
 P.O. Number : N/A Part Number : D206642441  
 This Issue : 1/16/2007 S.O. No. : N/A Drawing Number : D2650 REV E  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : LANDING GEAR Drawing Revision : E  
 Previous Run : 30265 Material : N/A  
 Due Date : 2/10/2007 Qty: 1 Um: Each  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]* 07.01.16  
 Comment : Est Rev: H 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-441 CHG002

HAVE *[Signature]*

RS 07.02.20

2.0 D2620 Bent 206 Skidtube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
 1 D2620 Bent Tube 3" OD B 29388

JP 7-2-1

3.0 D2647 Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
 1 D2647 Fwd Cap B 24842

BE 07-02-02

4.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Deburr Fwd edge of tube

2-Remove ridge on inside of Fwd edge of tube as per Dwg D2650

3-Weld Fwd Cap as per Dwg D2650. Use aluminum rod. Grind D2647 to fit as required.

A/R Aluminum Rod M101010/M102756

BE 07-02-02

4-Grind weld flush to cap on top surface only.

BE 07-02-02

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
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|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
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Job Number: 30266

Part Number: D206642441

Job Number:



Seq. #:

Machine Or Operation:

Description:

5-Cut aft end 138.60" from front of tube

BE 150 7-2-6

6-Drill pilot holes using drill jig DT8025 & DT8169 (A,B,C,D). Open to Ø0.312"

BE 150 2-2-6

7-Drill holes for wearplates using DT 8028-7. Open to Ø 0.297"

8-Open using #6 Drill Bit

BE 150 7-2-7

9-Open holes for Tow Ring to Ø0.625" as per Dwg D2650, D2650-7 Drilling Detail

10-Remove inner indexing ridge on aft end of skidtube as per Dwg D2650

BE 150 7-2-8

11-Deburr and Blow out all chips from inside the tube

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BE 150 7-2-8

6.0

D26547

206 L Beam (Web)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2654-7

Web

D 29333

50 7-2-8

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Open holes to finished size as per Dwg D2650, D2650-7 Drilling Detail (without cutting fluid)

2-Countersink crossbolt spacer holes as per Dwg D2650(without cutting fluid)

3-Deburr. Blow out chips. Grind alodine off around crossbolt spacer.

4-Bond D2654-7 web in place as per QSI 015 Ensure holes line up Allow 12 Hrs. cure time before cutting

Start Date: 11-15 Time: 11:56

Finish Date: 07-01-03 Time: 10 AM

A/R Sikaflex-291

M 102672

Sikaflex expiry date:

07-2-28

BE 150 7-2-8

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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Seq. #:

Machine Or Operation:

Description :

8.0

QC5

INSPECT WORK TO CURRENT STEP



*07-02-13 (1)*



Comment: INSPECT WORK TO CURRENT STEP

9.0

D2649

Crossbolt Spacer



Comment: Qty.: 23.0000 Each(s)/Unit Total: 23.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

23 D2649

Crossbolt spacer

*B22329 BE 07-02-14*

10.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Insert cross bolt spacers D2649. Weld as per QSI 004 and Dwg D2650. Remember to back drill each hole to 0.25" before welding the other side. Use aluminum rod.

A/R Aluminum Rod *M101010 BE 07-02-14*

2-Grind welds flush as per Dwg D2650. Masking Tape access to inside of the Skidtube

*pm 7-3-20*

3-Counterbore 5/16" x 0.750" deep as per Dwg D2650

*pm 07-02-22 (1)*

11.0

D2680041

Nut Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D2680-041

Nut Plate

*B221203 pm 07-02-22 (1)*

12.0

CCR264SS33

Cherry Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description Batch

2 CCR264SS3-3

Rivets

*M103525 pm 07-02-22 (1)*

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Job Number: 30266

Part Number: D206642441

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

M7885343

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description Batch

2 M7885/3-4-3

Rivets

M19099 Pm 07-02-22 (1)

14.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Pm 07-02-22 (1)



Comment: HAND FINISHING RESOURCE #1

Install D2680-041 Nut Plate as per Dwg D2650

15.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

07/02/22 (1)

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-02-22 (1)

17.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Pressure wash as per QSI 005

HL

07-02-28 (1)

18.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White (Ref. 4.3.5.1) as per QSI 005 4.3

Make sure Nut Plate Thread protected use paint screw

HL

07-03-01 (1)

19.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-L

07/03/05 (1)

20.0

D26483

Wearpad



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty Part Number

Description Batch

6 D2648-3

Wearpad

B29777

FL/M-L 07/03/05 (1)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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Job Number: 30266

Part Number: D206642441

Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

D265615

Wearplate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D2656-15

Wearshoe

*B2712*

22.0

D265623

Wearplate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D2656-23

Wearshoe

*B29336*

23.0

D265637

Wearplate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D2656-37

Wearshoe

*B27423 B29338*

24.0

D34291



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D3429-1

Wearpad

*B30237*

25.0

ALS41032130

Insert



Comment: Qty.: 60.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

Qty Part Number

Description Batch

60 ALS4-1032-130

Inserts

*m103495*

or (see QSI 017)

*FL/m-k 07/03/05*

①

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 L HIGH GEAR SKIDTUBE

Job Number: 30266

Part Number: D206642441

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

AN960JD10L

Washer



Comment: Qty.: 60.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

Qty Part Number

Description Batch

60 AN960JD10L

Washer m102832

27.0

MS27039108

Screw



Comment: Qty.: 60.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

Qty Part Number

Description Batch

60 MS27039-1-08

Screw m102630

28.0

D26511

Plug



Comment: Qty.: 22.0000 Each(s)/Unit Total : 22.0000 Each(s)

Pick:

Qty Part Number

Description Batch

22 D2651-1

Plugs m29330

29.0

D26513

O-Ring



Comment: Qty.: 22.0000 Each(s)/Unit Total : 22.0000 Each(s)

Pick:

Qty Part Number

Description Batch

22 D2651-3

O-Rings B29006

30.0

AN960JD416

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 AN960JD416

Washer m103388

FR/m/07/05/05 0

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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Job Number: 30266

Part Number: D206642441

Job Number:



Seq. #:

Machine Or Operation:

Description :

31.0

MS27039406

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 MS27039-4-06

Screw

*M 6874*

32.0

D2646

Aft Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 D2646

Aft Cap

*1530119*

33.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description Batch

2 AN960JD10L

Washer

*m 102832*

34.0

MS27039108

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description Batch

2 MS27039-1-08

Screw

*m 102630*

*FL/m 07/03/05*

*①*

35.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Install inserts & wearpads as per dwg D2922. Use a drop of Sikaflex inside insert holes before installing wearpad/wearplate.

A/R Sikaflex-291

*m 103497*

Sikaflex expiry date:

*10/07*

*FL/m 07/03/05*

*①*

2-Install O-Rings D2651-3 on plugs D2651-1 with Petroleum Jelly and install plugs as per Dwg D2650. Clean excess adhesive

3-Install MS27039-4-06 Screw as per DEO 9153

4-Inspect for foreign object per QSI 024

Dart Aerospace Ltd

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 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5-Install D2646 Aft Cap and seal with SikaflexClean excess adhesive

A/R Sikaflex-291

Sikaflex expiry date:

B103497  
10/07

*FL/m-k 07/03/05 (1)*

6-Wing Walk as per Dwg D2650-7 and QSI 005 4.4

Batch: m103480

*FL/m-k 07/03/08 (1)*

36.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*20703-090*

37.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*20703-090*

38.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Rev R 07/3/14 (1)*

*SD*

39.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*20703-15 (1)*

Job Completion



*U 07-03-15*

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
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**NOTE:** Date & initial all entries



**DART**

|                      |                      |  |                        |
|----------------------|----------------------|--|------------------------|
| DESIGN<br><i>LP</i>  | DRAWN BY<br><i>P</i> | <b>DART AEROSPACE USA, INC.</b><br>PORT HADLOCK, WA                  |                        |
| CHECKED<br><i>PH</i> | APPROVED<br><i>H</i> | DRAWING NO.<br>D2650   | REV. E<br>SHEET 1 OF 5 |
| DATE<br>06.03.30     |                      | TITLE<br>206/407 SKIDTUBE ASSEMBLIES                                 | SCALE<br>NTS           |
| A                    | 97.03.25             | NEW ISSUE  |                        |
| B                    | 97.06.26             | AS MANUFACTURED CHANGES  |                        |
| C                    | 97.10.29             | CHANGE HOLE PATTERN AND FRONT END                                    |                        |
| D                    | 04.05.17             | REDRAW; INCORP. DE09136/9153/9163<br>MOD GROUND HNDLNG ON D2650-1/-3 |                        |
| E                    | 06.03.30             | RMV C'BORE, CHG DRILL, ADD CHAMFER                                   |                        |

RELEASED

16 04 17 *H*

| Qty<br>-1 | Qty<br>-3 | Qty<br>-5 | Qty<br>-7 | Part Number   | Description   |
|-----------|-----------|-----------|-----------|---------------|---|
| X         |           |           |           | D2650-1       | SKIDTUBE ASSEMBLY                                       |
|           | X         |           |           | D2650-3       | SKIDTUBE ASSEMBLY                                       |
|           |           | X         |           | D2650-5       | SKIDTUBE ASSEMBLY                                       |
|           |           |           | X         | D2650-7       | SKIDTUBE ASSEMBLY                                       |
| 1         | 1         | 1         | 1         | D2600-1-160   | EXTRUSION   |
| 1         |           |           |           | D2654-1       | WEB   |
|           | 1         |           |           | D2654-3       | WEB   |
|           |           | 1         |           | D2654-5       | WEB   |
|           |           |           | 1         | D2654-7       | WEB   |
| 1         | 1         | 1         | 1         | D2646         | AFT CAP   |
| 1         | 1         | 1         | 1         | D2647         | CAP   |
| 16        | 17        | 19        | 23        | D2649         | CROSS BOLT SPACER                                       |
| 16        | 18        | 14        | 22        | D2651-1       | PLUG  |
| 16        | 18        | 14        | 22        | D2651-3       | O-RING  |
| 1         | 1         | 1         | 1         | D2680-041     | NUT PLATE   |
| 2         | 2         |           |           | D3286-1       | DOUBLER   |
| 2         | 2         |           |           | D3286-3       | STUD  |
| 42        | 44        | 54        | 60        | ALS7-1032-130 | INSERT (or AKS4-1032-130, ALS4-1032-130, ALS7-1032-130) |
| 2         | 2         | 2         | 2         | AN960JD10L    | WASHER  |
| 2         | 2         | 2         | 2         | CCR264SS3-3   | RIVET   |
| 2         | 2         | 2         | 2         | CR3212-4-03   | RIVET   |
| 2         | 2         | 2         | 2         | MS27039-1-08  | SCREW   |
| 1         | 1         | 1         | 1         | MS27039-4-06  | SCREW   |
| 1         | 1         | 1         | 1         | AN960JD416    | WASHER  |
| 52        | 52        |           |           | CR3212-4-04   | RIVET   |

**NOTES**

- 1) WELD PER DART QSI 004
- 2) DAMAGE TOLERANCE ON FWD BEND:  
THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 5 INCHES ABOVE THE GROUND. IT IS ACCEPTABLE TO POLISH OUT GOUGES UP TO 0.020 DEEP IN THE BENT PORTION OF THE TUBE. A MAXIMUM REDUCTION IN DIAMETER OF 0.150" IS ACCEPTABLE IN THE BENT PORTION OF THE TUBE.
- 3) BOND WEB INTO OUTER TUBE WITH SIKAFLEX-241/-291 ADHESIVE PER DART QSI 015
- 4) INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE)
- 5) FINISH: -CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
-POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
-BLACK ANTI-SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4
- 6) DRILL Ø0.297 FOR ALS7-1032-130 INSERTS USING TEMPLATE DT8056-1 ON -1 TUBE, DT8056-3 ON -3 TUBE, DT8056-5 ON -5 TUBE, AND DT8056-7 ON -7 TUBE. INSTALL INSERTS AFTER FINISH.
- 7) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

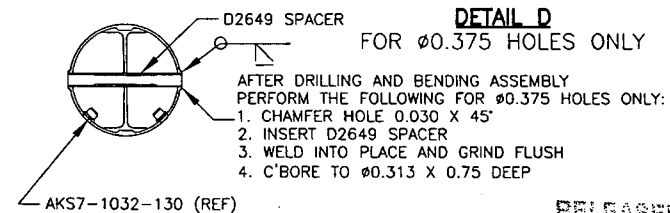
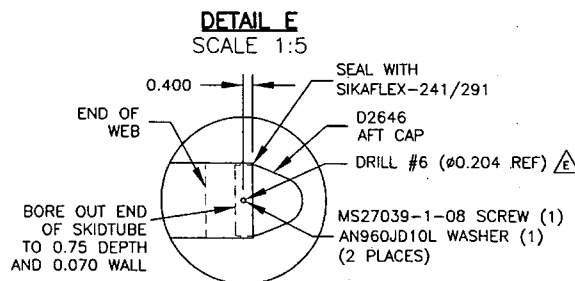
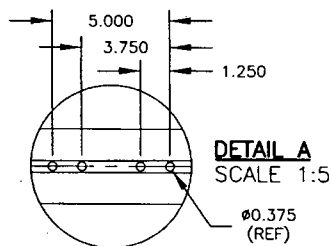
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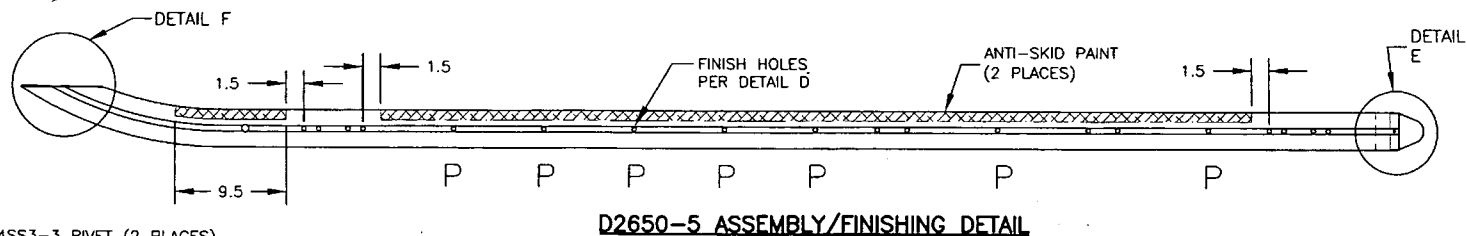
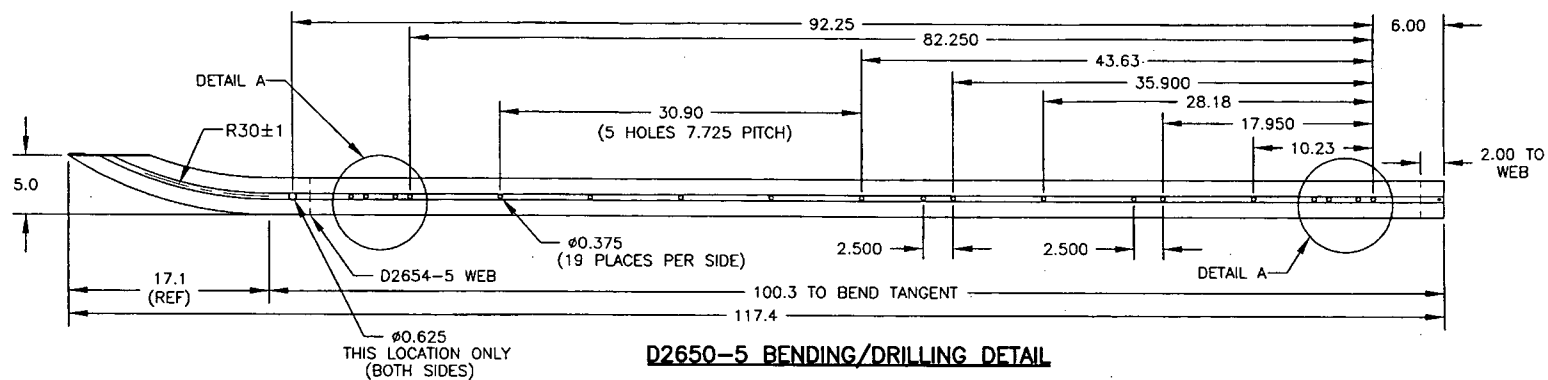
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REV. 1



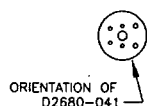
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**DETAIL F (NOT TO SCALE)**

1. CUT TUBE LEVEL
2. REMOVE RIDGE ON FWD SIDE
3. LOCATE D2647 (TRIM AS NECESSARY)
4. WELD D2647 IN PLACE PER DART QSI 004
5. GRIND FLUSH
6. RIVET D2680-041 NUT PLATE IN PLACE

NOTE: MASK THREADS IN D2680-041 PRIOR TO FINISH



REMOVE RIDGE ON INSIDE OF SKIDTUBE LEAVE 0.070 MIN.

- CCR264SS3-3 RIVET (2 PLACES)
- MS27039-4-06 SCREW (1)
- AN960JD416 WASHER (1)
- CR3212-4-03 RIVET (2 PLACES)
- D2680-041 NUTPLATE (1)
- D2647 CAP (1)

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| CHECKED                                      | PH       | APPROVED | PH       | DRAWING NO.  | REV. E |
| DATE   | 06.03.30 | TITLE    | SKIDTUBE | SHEET 4 OF 5   | SCALE  |
|  |          |          |          |  | 1:10   |

1:10



**Jason Murdoch**

---

**From:** Bill Beckett [bbeckett@dartaero.com]  
**Sent:** Monday, February 05, 2007 1:10 PM  
**To:** 'Jason Murdoch'  
**Cc:** 'L Lacelle'  
**Subject:** RE: sikaflex-291

Jason,  
Yes.  
Bill

---

**From:** Jason Murdoch [mailto:jmurdoch@dartaero.com]  
**Sent:** February 5, 2007 12:49 PM  
**To:** 'Bill Beckett'  
**Subject:** sikaflex-291

Bill,  
We have 25 tubes of sikaflex-291, batch M102672, that expires at 02/2007. Is it acceptable to use the remainder until the end of this month?

jmurdoch@dartaero.com  
Q.C. COORDINATOR

NO. 95

AWS D17.1.2001  
QUALIFICATION TEST RECORD

Name Barclay Elliott  
Joint Welding Procedure 119  
Part number and Job number 1206642 441 / B 30266

TEST WELDS REQUIRED

BASE METAL Alun WELDING PROCESS Tig  
Penetration Complete ☒ Partial ☒ Single Weld ☒ Double Weld ☐  
Current AC ☒ DC ☐ Backing YES ☐ NO ☒  
Position Vertical Down ☐ Up ☐  
Sheet Groove 1G ☐ 2G ☐ 3G ☐ 4G ☐  
Tube Groove 1G ☐ 2G ☐ 5G ☐ 6G ☐  
Sheet Fillet 1F ☐ 2F ☐ 3F ☐ 4F ☐  
Tube Fillet 1F ☐ 2F ☐ 4F ☐ 5F ☐  
Crossbolt Spacer Welded into N/A Skidtube

TEST RESULTS

Visual Pass ☒ Fail ☐  
Penetration Pass ☒ Fail ☐  
Crossbolt Spacer Pass ☒ Fail ☐

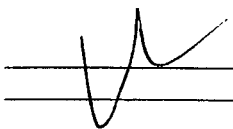
The above named individual is qualified in accordance with AWS D17.1.2001 to weld

Date of Test Coupon 07/02/22 Qualifier David S. S.



Date: Thursday, 11/10/2007 2:26:44 PM  
 User: Linda Lacelle

## Process Sheet

|                       |   |                  |                              |
|-----------------------|---|------------------|------------------------------|
| Customer              | : CC-DAR01 Dart Aerospace Ltd.  | Drawing Name     | : D206-642                   |
| Job Number            | : 35132   |                  |                              |
| Estimate Number       | : 10804   |                  |                              |
| R.O. Number           | :   | Part Number      | : Z_CUSTOM                   |
| This Issue            | : 11/10/2007 S.O. No. :   | Drawing Number   | : ECN 1046-PAPERWORK         |
| Prsht Rev.            | : NC  | Project Number   | :                            |
| First Issue           | : 11 Type : LANDING GEAR  | Drawing Revision | :                            |
| Previous Run          | : 00015   | Material         | :                            |
| Written By            | :  | Due Date         | : 18/10/2007 Qty: 1 Um: Each |
| Checked & Approved By | :   |                  |                              |
| Comment               | :   |                  |                              |

Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 REMOVE FROM STOCK:

D206-642-111 ~~15614~~ 15615  
 D206-642-112 ~~10319~~ 25504  
 D206-642-141 ~~9075~~ 18613  
 D206-642-211 ~~33078~~ 32559-32565-33795-33776  
 D206-642-212 ~~32257~~ 32567-32566-32568-33079-33080-33242  
 D206-642-213 ~~19735~~  
 D206-642-214 ~~24414-24484-28083-29084-32983-32984~~  
 D206-642-241 ~~28097-28604-33211-33342~~  
 D206-642-311 ~~28847~~  
 D206-642-312 ~~29741-15619-29742-29744~~  
 D206-642-341 ~~24481-24482~~ x  
 D206-642-411 ~~34557~~ 34056-34555-34556-32495-31980  
 D206-642-411BL ~~34132~~ x  
 D206-642-412 ~~34564~~ 34563-34562-34060-34054-32502-34058  
 D206-642-412BL ~~34735~~  
 D206-642-441 ~~31066~~ 30940-30260-30265-27239  
 D206-642-511 ~~34582~~ 34579-33848-34581  
 D206-642-512 ~~34586~~ 34584-34583- x  
 D206-642-513  
 D206-642-514  
 D206-642-541  
 D206-642-611  
 D206-642-612

ADD NEW PAPERWORK EASA.IM.R.S.01320 REV.1  
 PER ECN 1046

1-11-07 SP